Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Great Lakes Automation
Job Number	FC-24-21244
Part Name	Core

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl Drive Unit Parts			
BD01599UL1	Coils for 15" LP Service Engineering Drive Unit	2	
SP-15-SE-14	1/4" Springs for 15" LP Service Engineering Drive Unit	12	
SP-15-SE-316	3/16" Springs for 15" LP Service Engineering Drive Unit	1	
#24-SE	Rubber Isolation Feet for Drive Unit	4	
Inline Drive Unit Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	3	
SP-IN-332	3/32" Springs for Inline Driver	3	
Hopper Drive Unit Parts	E Series Vibratory Coil for Hopper Driver	1	
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	3	
#27	Rubber Isolation Feet for Hopper Driver	4	

Control Box Components		
121-000-2005	Rodix FC-205 Plus Controller for Bowl, Hopper, and Inline	3
123-000-0145	Control Cable for Rodix FC-205 to Potentiometers	3
8921030000	Weidmuller 24V Relay, 4CO	1
1122750000	Weidmuller 12V Relay, 1CO	1
123480000	Weidmuller 12V Relay, 2CO	1
EX9PBD23	Noark Electric 22mm Selector Switches	3
EX9IL2N3	Noark Electric 22mm Pilot Light, Green	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor for Bowl Level Sensor	1
RKT4-225/5M	Lumberg M12 Cordset for Q4X	1
FS-N41C	Keyence Main Unit Amplifier	1
FU-77TZ	Keyence Fibers for Linear Track Switch	1
OP73864	Keyence M8 Cordset for Amplifier to Control Box	1